



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3121-25

Job Sheet 181851



Part No: D3121-25

Job Qty: 30 ea

Part Name: Delrin Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A New Issue 06-05-10 JLM IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		8/15/18	0.00	0.00	Start Up Machining-1		JBL
100	Hardinge	30 pcs		8/15/18	0.02	0.46	Hardinge		
120	QC	30 pcs		8/15/18	0.00	0.00	QC8		RP 18/08/30
130	Packaging	30 pcs		8/15/18	0.00	0.00	Packaging3-1		DAS
140	QC21-SA	30 Ea		8/15/18	0.00	0.00	QC21		21 AUG 30 2018

Part Op
Descriptions: 100 - 1-Turn D3121-25 Cap as per Folio FA387

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNR1.000	Delrin Round Bar 1" Color: Black	.9600 ft (.032 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNR1.000	1	14	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.315inches $\pm$ 0.010	0.325 0.305		
2	Cap	1.000inches $\pm$ 0.010	1.010 0.990		
3	Cap	0.838inches $\pm$ 0.002	0.840 0.836		
4	Cap	0.063inches $\pm$ 0.010	0.073 0.053		
5	Cap	0.010inches $\pm$ 0.010	0.020 0.000		
6	Cap	0.230inches $\pm$ 0.001	0.231 0.229		
7	Cap	0.865inches $\pm$ 0.001	0.866 0.864		

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:15%;">Cross tube</td><td style="width:15%;">Water Jet</td><td style="width:15%;">Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td>Thermoforming</td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td>Large Fab</td><td>Composite</td><td>Supplier</td><td></td></tr> </table>						Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier																																																																																																	
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Date : _____		Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com Date: 08/30/18 Container No: S106763 Part: D3121 - 25 Job No: 181851 Serial No/Batch: S106763 Revision: Inspector: Exp Date: Instructions: Various STC's																																																																																																																					
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